

# FINISHES

FOR LOUVERS





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## For Louvers

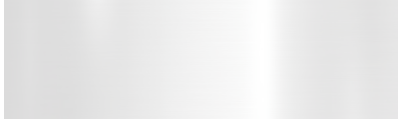
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The colours in this digit colour guide are for reference only and should not be used for final colour matching. Colours may vary because of personalized computer screen display and printer output settings. Price is not responsible for colour matches made with the digit version of this document.

## UNPAINTED



Available on aluminum products.  
Untreated from the mill, unpainted. MILL

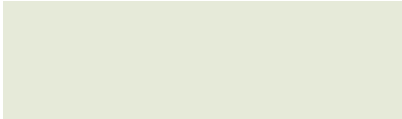




Factory Cleaned Aluminum - sanded,  
wiped, unpainted. FCL



### PAINTED

Custom colours and other baked-on finishes are available on request. Slight colour variations are possible.  
Products Included: Duracron®, Duranar®, and Duranar® XL coating.

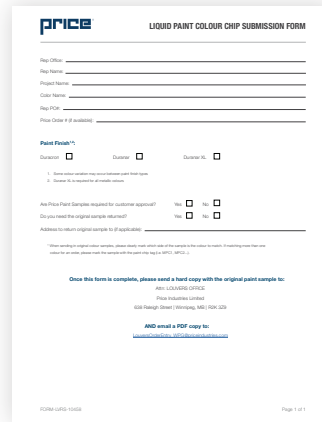
		
BONE WHITE W3	RAWHIDE R2	MAJESTIC BRONZE B7
		
DOVER WHITE W4	PALATIAL BLUE B10	COLONIAL GOLD G6
		
SMOKE GRAY G10	COLONIAL BLUE B9	BLACK B4
		
LIGHT GRAY G9	HARTFORD GREEN G11	AMBERWOOD B8
		
PEPPERCORN G8	RIVER ROUGE RED R3	COLONIAL GRAY G7
		
OXFORD BEIGE W2	INDIE BRONZE B6	MEDIUM WALNUT W15
		
BRICK RED R4	SILVER XL (see below) *M1	PEWTER XL (see below) *M2
		
SEAFOAM GREEN XL (see below) *M3	CHAMPAGNE GOLD XL (see below) *M4	DARK BRONZE XL (see below) *M5

\* Colours M1 to M5 Duranar require an XL Finish.

## PAINTED

Please select from the standard colours displayed, or contact LouversOrderEntry\_WPG@priceindustries.com for information regarding custom colour availability. For custom colours not already on file, a colour chip will need to be sent in to our factory for matching, along with a completed copy of the Liquid Paint Colour Chip Submission Form.

All colours are available in Duracron®, Duranar® and Duranar® XL.

The image shows a 'LIQUID PAINT COLOUR CHIP SUBMISSION FORM' from Price Industries. It includes fields for 'Buy Office', 'Buy Name', 'Buy Address', 'Buy City', 'Buy State', and 'Buy ZIP'. There are checkboxes for 'Paint Finish' (Duracron, Duranar, Duranar XL) and 'Do you need the original sample returned?'. A QR code is located to the right of the form. At the bottom, it says 'Price Industries' and 'Page 1 of 1'.

Scan QR code to  
download the Liquid  
Paint Colour Chip  
Submission Form.

<https://bit.ly/Louvers-Paint-Form>

## Baked Enamel Finishes

Price is an authorized applicator of Duracron®, a thermosetting acrylic resin-based finish providing good adhesion and resistance to weathering, corrosion and chemical stains. Available in standard colours plus special match colours. Duracron® is not recommended for aggressive environments such as those near the sea coast, in corrosive industrial areas, or on high rise buildings.

### Recommendation Specification

All material shall be chemically cleaned, pretreated and finished after assembly with an oven-cured, thermosetting acrylic resin-based finish in a selected colour. Dry film thickness shall be less than 0.8 mils. Duracron® meets the requirements of the AAMA 2603 specifications.

## Duranar® High Performance Finishes

Price is an authorized applicator of PPG Duranar® coatings. These chemically inert coatings provide a finish unsurpassed in colour retention, with exceptional resistance to chalking, ultraviolet degradation and chemical attack. Twenty-four standard colours plus the availability of PPG's special colour matching system make custom colour formulation available at a nominal charge. The added protection of Duranar® XL is strongly recommended near the sea coast and in corrosive industrial areas. Common Trade Names include: 70% PVDF and Kynar 500.

### Recommendation Specification

All material shall be chemically cleaned, pretreated and finished after assembly with PPG Duranar® coating in accordance with coating manufacturers' guidelines. System to consist of primer and selected colour coat. Dry film thickness shall not be less than 1.2 mils. Duranar® meets the requirements for the AAMA 2605 performance specifications.

## Duranar® XL Finishes

Duranar® XL adds a clear top coat to the Duranar® system to provide the ultimate performance against weathering in aggressive environments. This 3-coat system provides outstanding protection against ultraviolet, humidity and chemical attack. It is recommended that Duranar® XL be used near the sea coast, or in corrosive industrial areas. Common Trade Names include: 70% PVDF and Kynar 500.

### Recommendation Specification

All material shall be chemically cleaned, pretreated and finished after assembly with a PPG Duranar® XL coating in accordance with coating manufacturers' guidelines. System to consist of primer, selected colour coat and XL clear topcoat. Dry film thickness shall not be less than 1.6 mils. Duranar® XL meets the requirements for the AAMA 2605 performance specifications.



## ANODIZED

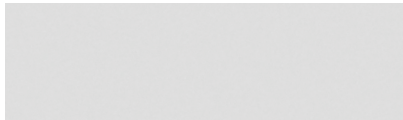
Anodizing is an electrochemical process that grows a protective coating of aluminum oxide (anodic layer) on the surface of any aluminum product.

Unlike painting or plating, the anodic coating is not applied to the surface. Instead, the existing aluminum oxide is enhanced and grown out from the aluminum. This creates a surface that is much harder and more resistant to corrosion and abrasion than raw aluminum. Price coloured anodized finishes meets the Aluminum Association Class I rating of greater than 0.7 mils coating and is a high performance finish used for high wear applications.

### Advantages

- + **AESTHETICS** – Wide variety of gloss and colour alternatives available and unlike other finishes, anodizing allows the aluminum to maintain its metallic appearance.
- + **DURABILITY** – Long life span as anodic layer is very hard and finish does not wear off as it is part of the metal itself.
- + **EASE OF MAINTENANCE** – Easy to clean with use of mild soap or abrasive cleaners without leaving scars or wear.
- + **Colour STABILITY** – Exterior anodized coatings are very stable against ultraviolet rays and will not chip or peel.

### Standard Anodized



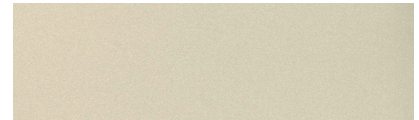
CLEAR

AC



CHAMPAGNE

ACH



LIGHT BRONZE

ALB



MEDIUM BRONZE

AMB



DARK BRONZE

ADB



BLACK

AB



## SAMPLES

Finish samples can be requested by selecting one of the following options:

**Option A:** 8.5" x 11" paper palette showing multiple standard colours at a size of 2" x 0.5" can be ordered [online](#).

**Option B:** 4" x 2" aluminum sample showing one single colour can be ordered by e-mailing the details to [LouversOrderEntry\\_WPG@priceindustries.com](mailto:LouversOrderEntry_WPG@priceindustries.com). Please indicate the colour(s) and quantities required.



Product Improvement is a continuing endeavour at Price. Therefore, specifications are subject to change without notice. Consult your Price Sales Representative for current specifications or more detailed information. Not all products may be available in all geographic areas. All goods described in this document are warranted as described in the Limited Warranty shown at [priceindustries.com](http://priceindustries.com). The complete Price product catalog can be viewed online at [priceindustries.com](http://priceindustries.com).