

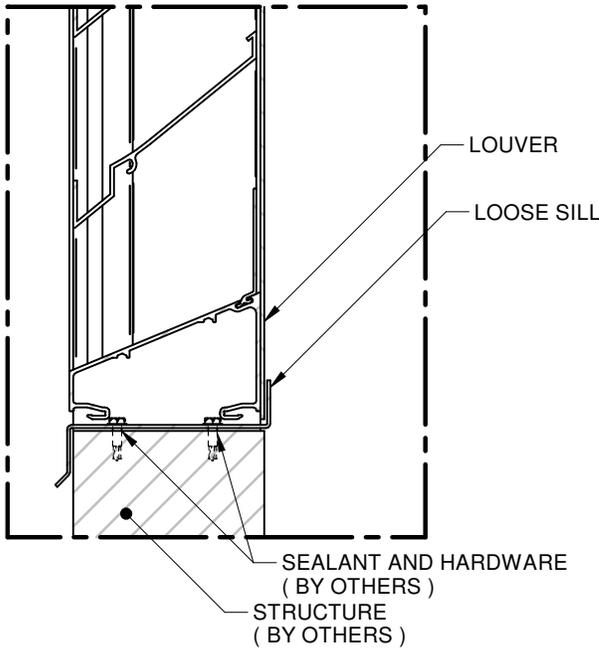
LOOSE SILL ASSEMBLY

1. Fasten and seal the loose sill to the structure with preferred hardware and sealant (by others).

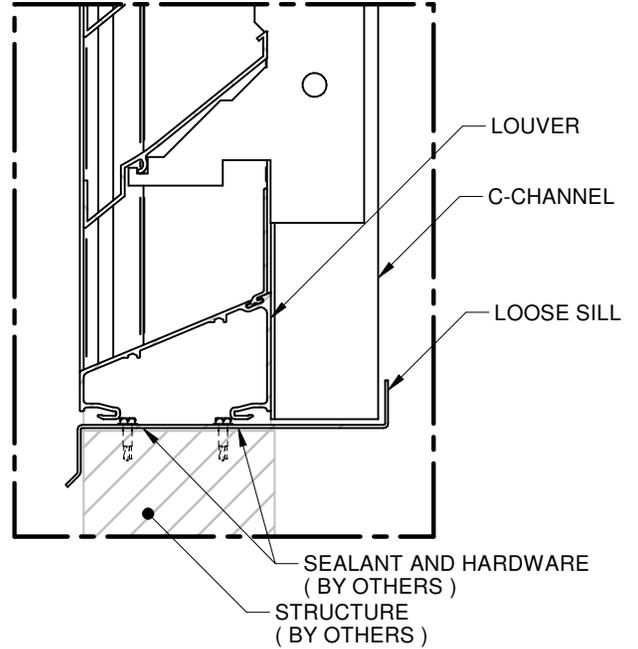
Note: The loose sill should extend behind the louver c-channel if one is included (Detail B).

2. Mount the louver into the opening and apply sealant in between the louver and loose sill.

Note: The maximum loose sill section length is 120". For multiple sections, the minimum recommended sill overlap is 6" with a sealant in between (min 1/4" bead) (Detail C).



DETAIL A: SIDE CUT VIEW
(WITHOUT C-CHANNEL)



DETAIL B: SIDE CUT VIEW
(WITH C-CHANNEL)



DETAIL C: FRONT VIEW

TITLE	
LOOSE SILL ASSEMBLY INSTRUCTIONS	
DRAWING NUMBER	SHEET
271055	1 OF 1
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